

## PRODUCT DESCRIPTION

A quick drying, one pack primer. Interprime 198 is surface tolerant, compatible with most substrates and can be overcoated with a wide range of finishes.

## PRODUCT INFORMATION

<b>Colour</b>	CPA097-White, CPA098-Grey, CPA099-Red
<b>Finish</b>	Matt (ISO 2813 : 1978)
<b>Specific Gravity</b>	1.25
<b>Volume Solids</b>	41% average (ISO 3233 : 1998)
<b>Typical Shelf Life</b>	1 yrs
<b>VOC (As Supplied)</b>	506 g/ltr
<b>Unit Size</b>	5 Lt 20 Lt

## DRYING/OVERCOATING INFORMATION

	Drying							
	5°C		15°C		23°C		35°C	
Touch Dry [ISO]	3hrs		1.5hrs		60mins		30mins	
Hard Dry [ISO]	24hrs		10hrs		4hrs		2hrs	

  

	Overcoating							
	Substrate Temperature							
	5°C		15°C		23°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Interlac 665	6hrs	3days	4hrs	2.5days	2hrs	2days	60mins	24hrs
Interprime 198	3hrs	ext	2hrs	ext	60mins	ext	30mins	ext
Interthane 990	24hrs	7days	18hrs	7days	12hrs	7days	6hrs	3days
Pre-Kote	24hrs	5days	18hrs	4days	12hrs	3days	8hrs	24hrs

## APPLICATION AND USE

### Preparation

Use in accordance with the standard Global Yacht specifications. All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash as appropriate, to remove all oil, grease, soluble contaminants and other detrimental foreign matter.

**Maintenance & Repair:** Prepare area to be repaired to a minimum of St2 (ISO 8501-1:1998). Higher levels of surface preparation by abrasive blasting to Sa 2 (ISO 8501 - 1:1998) or hydroblasting to HB2M (International Hydroblasting Standards), will enhance product performance. Feather or chip back surrounding area to a sound edge. Surface must be clean and dry prior to application of Interprime 198. Overlap the primer onto existing coatings by approximately 2-3cm. Consult your International Representative for specific recommendations.

### Hints

**Mixing** This is a one pack material and should always be mixed thoroughly with a power agitator prior to application.

**Thinner** Thinners No.3 or GTA007

**Thinning** Thinning is not recommended. Use International GTA007 only in exceptional circumstances (max 5% by volume).

**Cleaner** Thinners No.3 or GTA007

**Airless Spray** Tip Size: 0.53-0.66 mm/21-26 thou. Total output fluid pressure at spray tip not less than 2500 psi (176 kg/cm<sup>2</sup>).

**Brush** Multiple coats may be required to achieve specified film thickness.

**Roller** Multiple coats may be required to achieve specified film thickness.

<b>Some Important Points</b>	Do not overcoat with any two-pack products. Not suitable for permanently immersed surfaces. Substrate temperature should be 3°C/5°F above dew point. For optimum application properties bring the material to 21-27°C/70-80°F, unless specifically instructed otherwise, prior to mixing and application.
<b>Compatibility/Substrates</b>	Consult your International Paint Representative for the system best suited for the surface to be protected.
<b>Coverage</b>	(Theoretical) - 5.47 (m <sup>2</sup> /lt) @ 75 microns DFT
<b>Recommended DFT</b>	75 microns dry
<b>Recommended WFT</b>	183 microns wet
<b>Application Methods</b>	Airless Spray, Brush, Roller

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<p><b>GENERAL INFORMATION:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of Interprime 198 to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.</p> <p><b>TRANSPORTATION:</b> The product should be kept in securely closed containers during transport and storage.</p>
<b>Safety</b>	<p><b>GENERAL:</b> Read the label safety section for Health and Safety Information, also available from our Technical Help Line. Always use gloves and goggles and keep skin protected with overalls. <b>DISPOSAL:</b> Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Interprime 198 cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.</p>
<b>IMPORTANT NOTES</b>	<p><i>The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.</i></p> <p><b>X</b> and International are registered trademarks of Akzo Nobel.</p>

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Ref: 00000169  
Issue Date: 5-Oct-2004  
Supersedes: 21-Aug-2003